

The EASYMIG 180-4XL is a 180A semi-automatic power source combining MIG/MAG welding processes with or without gas and MMA. Thanks to its intuitive interface integrating digital displays, this welding machine is easy to use and quickly operational. Lightweight, it is easy to transport on site. EASYMIG 180-4XL is recommended for welding steel, stainless steel and aluminium up to 3 mm thickness (MIG/MAG).



### Digital displays

- Display of welding voltage and current

### Easy set up



- ① Manual adjustment of the arc dynamic. (MIG/MAG)
- ② Wire speed selection from 3 to 10 m/min. (MIG/MAG)  
Electrode Ø selection (MMA)
- ③ Selection of the set voltage from 15 to 23 V. (MIG/MAG)

### Light and portable

- 15.7 kg weight .
- Ergonomic handle.

### Sturdy build quality

- Reinforced mechanical structure.
- Rubber feet absorb shock/vibration.

### Integrated wire feeder

- Reels of Ø 200 (5 kg)
- Reels of Ø 300 (15 kg)
- 4 rollers motor
- Supplied rollers :  
steel wire: 0.8 mm  
no gas wire: 0.9 / 1.0 mm

### MIG/MAG Torch

- Supplied with a removable torch 150 A - 3 m fitted for steel.
- EURO torch for a fast assembly/disassembly.

### Simplified display



- 2 colour LEDs :
- Thermal protection warning LED.
  - Power On LED.

### MIG/MAG - MMA

- Cored wire  
Steel : Ø 0,6/0,8 mm  
Stainless steel : Ø 0,8 mm  
Alu : Ø 0,8/1,0 mm
- Cored wire no gas Ø 0,9/1,0 mm
- Rutile electrodes Ø 1,6 à 3,2 mm

### Polarity reversal cable

- For NO GAS welding.

## Benefits + of the EASYMIG 180-4 XL



### Inverter technology

- Ensures excellent welding current quality and low power consumption.



### NO GAS ready to use

- Insensitivity to disturbances from the outside environment (draughts,...).
- Portability facilitated by the absence of a gas cylinder.



### 3 welding modes

- MIG/MAG with or without gas and MMA
- Assembled of various materials: steel, stainless steel, aluminium.



### Welding help in MMA

- Anti-sticking function : avoids sticking of the electrode at priming.



### Ultra mobile

- Compact and easy to transport on site.

## Included accessories



- **Earth clamp** (cable 2 m / 16 mm<sup>2</sup>)
- **Electrode holder** (cable 2 m / 16 mm<sup>2</sup>)
- **MIG/MAG torch** (cable 3 m)
- **Accessories**  
- Contact tube 0.9 mm.  
- Gas nozzle « gas ».  
- Contact tip spanner  
Gas hose 1m.  
- 2 clamps for the gas hose.

## Options (not included)

- **For aluminium welding**  
- Aluminium roller : Ø 0,8 / 1,0 mm (réf.041196)  
- Contact tube Ø 0,8 special aluminium (réf. 041059)

50/60hz	MMA I <sup>2</sup>	min▷max	ømm		200	300	Electronic Control	0.8 - 0.9	0.8	EN60974-1 (40°C)				cm/kg
			GAS	NO GAS						MIG	MMA	I <sub>A</sub> (60%)	X% (I <sub>2</sub> max)	
230V 1~	16A	20▷150A	30▷180A	0.6 - 1.0	0.9 - 1.0	✓	✓	0.8 - 0.9	0.8	110A	180A 20%	100A	150A 20%	55x44x25 / 15,7